



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3205-1

Job Sheet 172257



Part No: D3205-1

Job Qty: 8 ea

Part Name: Pedal Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 3/8/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP A 04.06.09 New issue KJ/RF IPP Rev:B 08-12-16 attach DEO DD verified by:EC IPP REV:C AS PER REV B 12-03-23 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/6/18	3/6/18	0.00	0.00	Start Up Machining-2		DAS 18/03/18
100	Bandsaw	8 pcs	3/6/18	3/6/18	0.00	0.92	Bandsaw1		52 18/03/18
110	CNC Vertical Machining	8 pcs	3/7/18	3/7/18	0.58	32.00	HAAS1-3		9-89 18/03/18
120	QC	8 pcs	3/7/18	3/7/18	0.00	0.00	QC2 Machining-2		18/03/18
121	Mill Conv	8 pcs	3/7/18	3/7/18	0.00	8.00	Mill Conv 1		18/03/18
122	QC	8 pcs	3/7/18	3/7/18	0.00	0.00	QC2 Machining-2		18/03/18
130	QC	8 pcs	3/7/18	3/7/18	0.00	0.00	QC8 Machining-2		18-04-05
140	HandFinish	8 pcs	3/7/18	3/7/18	0.00	0.67	HandFinish1		SA 18-04-05
150	Powdercoat	8 pcs	3/8/18	3/8/18	0.00	0.67	Powdercoat3		BR 18-4-5
160	QC	8 pcs	3/8/18	3/8/18	0.00	0.00	QC3		11 9-89
170	Packaging	8 pcs	3/8/18	3/8/18	0.00	0.00	Packaging3-1		11 APR 0
180	QC21-SA	8 Ea	3/8/18	3/8/18	0.00	0.00	QC21		GA 119

Part Op 100 - Cut blanks: 3.250" x 2.500" x 4.250" long Bar (+0.030/-0.000)
Descriptions: 110 - Machine D3205-1 as per Folio FA346 and Dwg D3205 Identify as D3205-1
121 - COUNTER SINK AS PER DWG
150 - Note: Cover the thread hole for D3205-1 before powder coat.
170 - LOCATION : GA

DAS
21
9-89

APR 0 6 2018

START: 11:30 O.V.T. 300° FINISH: 12:00 M. 13630.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T73B2.500X03.25	7075-T73 Bar 2.50 X 3.25	2.9168 ft (.3646 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T73B2.500X03.25	3	0	0

Part Specifications

Specifications could not be found.

Plex 2/14/18 1:42 PM Dart.Gagnon.Michelle

FM137654 = 2.867
3054718



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Container No: S054720



Part: D3205-1

Job No: 172257

Serial No/Batch: S054720

Revision:

Inspector:

Date: 03/26/18

DART AEROSPACE LTD		Work Order:	172257
Description: Pedal Bracket		Part Number:	D3205-1
Inspection Dwg: D3205 Rev: C		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.100	+/-0.010	1.105	✓			
0.250	+/-0.010	0.252	✓			
R0.38	+/-0.030	R0.38	✓			
0.125	+/-0.010	0.128	✓			
0.250	+/-0.010	0.253	✓			
2.380	+/-0.010	2.385	✓			
1.380	+/-0.010	1.380	✓			
0.500	+/-0.010	0.495	✓			
0.880	+/-0.010	0.880	✓			
Ø0.470 x 100°	+0.006/-0.001	0.475"	✓		Vernier	CNC-19
0.440	+/-0.010	0.440	✓			
0.600	+/-0.010	0.602	✓			
1/4-28UNF-3B	N/A	1/4-28UNF-3B	✓			
0.250	+/-0.010	0.250	✓			
Ø0.257	+0.006/-0.001	0.259	✓			
1.750	+/-0.010	1.750	✓			
0.870	+/-0.010	0.869	✓			
0.440	+/-0.010	0.440	✓			
R0.25	+/-0.030	R0.25	✓			
3.000	+/-0.010	3.000	✓			
3.96	+/-0.030	3.96	✓			
0.409	+/-0.010	0.409	✓			
0.808	+/-0.010	0.808	✓			
2.562	+/-0.010	2.562	✓			

Measured by: DAS 52 11/18/3/28	Audited by: D.A.	Preliminary Approval:
Date: 12/23/23	Date: 18-04-05	Date:

Rev	Date	Change	Revised by	Approved
A	05.02.17	New Issue	KJ/JLM	
B	12.05.14	Dimensions updated per Dwg Rev B	KJ	
C	13.02.27	Dwg Rev updated	KJ	